### **MakerBot Print Software**

In order to change or manipulate any print settings, .STL files may be uploaded to the MakerBot Print software on any public computer at the Buenaventura Lakes Library. Users must have their own login or create one for free. Once the model is ready to print, save the file and upload it to the email address <a href="mailto:3Dprint@osceolalibrary.org">3Dprint@osceolalibrary.org</a>. MakerBot Print is also available as a free download on your personal computer at <a href="https://www.makerbot.com/3d-printers/makerbot-print/download/">www.makerbot.com/3d-printers/makerbot-print/download/</a>.

# Free 3D Modeling Programs

Modeling programs allow the user to create their own files for print. Each type has it's own creation and editing techniques so check which one would be right for you and your project.

## Difficulty: Easy

MORPHI SCULPTRIS

Type: Solid Modeling Type: Digital Sculpting

SKETCHUP TINKERCAD

Type: Solid Modeling Type: Solid Modeling

## **Difficulty: Intermediate**

**AUTODESK FUSION 360** 

Type: Solid Modeling

**AUTODESK MESHMIXER** 

Type: Polygon Modeling, Digital Sculpting

## **Difficulty: Advanced**

**BLENDER** 

Type: Polygon Modeling, Digital Sculpting

**ONSHAPE** 

Type: Solid Modeling



osceolalibrary.org | 407.742.8888

 Mon – Thu:
 9am – 9pm

 Fri – Sat:
 9am – 6pm

 Sun:
 12pm – 6pm

Hart Memorial Library
& Ray Shanks Memorial Law Library

211 East Dakin Avenue Kissimmee, FL 34741

**St. Cloud Library** 

810 13th Street St. Cloud, FL 34769

**Buenaventura Lakes Library** 

405 Buenaventura Boulevard Kissimmee, FL 34743

**Poinciana Library** 

101 North Doverplum Avenue Kissimmee, FL 34758

**West Osceola Library** 

305 Campus Street Celebration, FL 34747

Wed, Fri, & Sat: 10am - 6pm

Kenansville Library

1154 South Canoe Creek Road Kenansville, FL 34739

24/7 Account Hotline: 407.742.5874





# 3D Printing ON DEMAND



Generously provided by Commissioner Viviana Janer

Buenaventura Lakes Library

# Do you have the tools to succeed?

The MakerBot Replicator + is available to make FREE three-dimensional objects using a design that is uploaded from a digital computer file. All 3D prints will be printed by a trained staff member.

## **3D Printing Policies**

The Library has policies in place to ensure the safe and effective operation of our 3D printers.

- Files must be saved with the "STL" extension for printing.
- Only designated Library staff and volunteers may have hands-on access to the 3D printers.
- Files must be submitted to the Library via <u>3Dprint@osceolalibrary.org</u>.
- Jobs exceeding 5 hours will not be printed.
- Print jobs will be added to the print queue as they are received and reviewed. No guarantee of completion time is made.
- Prints are limited to one print per week.
- Items will be held for 7 days before becoming property of the Library.
- Objects will not be reprinted except in the case of mechanical failure of the 3D printer.

All policies are subject to change without notice.

## **3D Printing Restrictions**

The Library reserves the right to refuse the production of any content at any time at the discretion of Library staff.

Examples of objects that will not be produced include, but are not limited to:

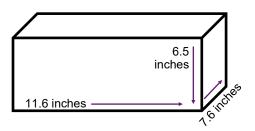
- Objects that are illegal or harmful to minors.
- Any object that is unlawful, threatening, abusive, tortuous, obscene, racially, ethnically or otherwise objectionable.
- Objects that may be construed as having intent to harm or capability of harming an animal or person in any way.

By submitting objects for printing, the patron assumes all responsibility for, and shall hold the Library harmless in, all matters related to patented, trademarked, or copyrighted materials.



## **3D Printing Step-by-Step**

- Visit <u>www.Thingiverse.com</u> to download free 3D models.
- 2. Use the search box to find something you would like to print.
- 3. Click on download files and save as an .STL file. Some models may print in pieces and may have several files.
- 4. Send the .STL file(s) to the email address <u>3Dprint@osceolalibrary.org</u>. Models can only be printed in one color. You may ask for a specific color, however there is no guarantee. 3D printed models can be painted with acrylic paint. Maximum build size is 11.6 x 7.6 x 6.5.



5. An email will be sent once the model has completed printing and is ready for pick up.

